### **Features**

- Accurate product development as per specs.
- Better and faster product development.
- Structured communication with external organizations and internal workgroups.
- Develop design moodboards.
- Organize and co-ordinate elements comprising a design collection.
- Revised specification history.
- Comprehensive records of seams, stitches, colors, machinery, attachments, care instructions, etc for all styles processed.
- Parts listing and operation breakdowns.
- EXIM and Payment Tracking.
- Recoed fabric, trims and accessories application per style.
- Worklist generation for key personnel and/or departments.
- Time and Action tracking and reporting.
- Sales History styles Specifications Data Bank.

## **Business Benefits**

- Increase your revenue through shortened cycle times.
- Substantially reduce your design and development costs.
- Reduce process failures in product development.

REACH Technologies, a leader in Business Technology Solutions for the global soft goods industry, offers pre-packaged products, custom solutions, Business Process Outsourcing (BPO), consulting services and offshore development facilities.

REACH solutions enable stake holders across the soft goods value chain work collaboratively more effectively and efficiently.

REACH solutions impact the creme de la creme of companies, academic and research institutions including Calvin Klein, DIESEL, GAP, Levi's, Marks & Spencer, NIKE, TESCO, United Colors of Benetton, Tommy Hilfiger, Wal Mart, Zodiac Clothing, Madura Garments, Arvind Clothing, Gokaldas, United Nations Conference on Trade and Development, Apparel Training and Design Centre, Apparel Export Promotion Council, Clothing Manufacturers Association of India, National Institute of Fashion Technology, Regional Vocational Training Institute etc.





They benefit from REACH Solutions



REACH Technologies

info@reach-tech.com I www.reach-tech.com

# enabling collaborative partnerships across the soft goods value chain

ACH Quality Assurer	REACH Textile Studio	REACH Product Life Cycle Manager
APP Automester	RES: Product Visualization	RFS: Texture Manping
AD. Autonester	mo. I foundt visualization	mo. loxuro mupping
Crashes Sudie: te Creation	RFS: Story Board	RFS: Design
i Planner and cheduler	REACH Sewing Data Bank	REACH Enterprise Resource Planner

**REACH Style Manager** 

... the Collaborative Product Lifecycle Management software that enables designers, sampling co-ordinators, merchandisers, technicians and managers to collaborate efficiently thereby cutting product cycle times and reducing design and development costs.



![](_page_0_Picture_33.jpeg)

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#### Why REACH Style Manager?

The retail industry is passing through a critical period when it has to counter the problems of demographic change, shrinking disposable incomes and increased competition.

#### Changes in the Consumer Base

The first change that is starting to affect retailers is the demographic change caused by shrinking birth rates and higher longevities.

#### This spawns to major effects -

The increasing burden on the welfare state causes the tax and pension burden on the population ti increase, thus reducing disposable income. The shift in population age causes the proportion of highspenders in the 22-23 year age group to shrink while the 55-56 year group correspondingly increases. As the letter group typically spend substantially less than the former on clothes, this also has the effect of reducing revenues.

if these two effects are taken together, then the overall spend on clothes is unlikely to rise significantly in real terms in the immediate future. This in turn produces responses from the retailers who must protect both their profits and market shares.

#### The Retailer's Responses

To protect profits and market share, retailers to have to take the following actions.

- Reduce Costs to maintain profit margin.
- Increase Variety to maintain market share.
- Buy more cheeply to maintain profit margin.
- Improve Design Quality to increase market share.
- Reduce Stocks to reduce costs.

These actions have corresponding effects on the next part of the supply chain, the manufacturer.

#### The Effect on Manufacturers

The manufacturer is seeing a substantial decrease in the price that he gets for his products, and is, in consequence, being forced to move cutting and sewing progressively offshore, or simply to import from overseas contractors.

The retailer's drive for increased variety and exclusivity has lead to an increase in the traditional two seasons to four. Some retailers are now rolling their seasons three or four times.

The divergent need to both increase variety and reduce stocks mandate that point of sale data is closely connected to the cutting program to ensure that replenishment of only that which is selling is accomplished, and the resulting product is then freighted speedily to the stores.

#### The Need for control in Product Development

The area of Product Development lies between the Range Plan and Manufacturing. Turning the Range Plan into fully designed range of garments is a complex and time consuming business, which traditionally has not been closely controlled and has, on average, a 90% fall out between coccept and order. Also, the Range Plan has to be constantly revised and modified to reflect the buying preferences of the consumer. This takes a lot of time and places a limit on the rate at which new collections can be produced. The pie-chart above shows the relative times on the main processes needed to take a product from concept to store.

It can be seen that Product Development is the most time consuming task and hence offers the opportunity for the highest possible time savings.

To exploit this opportunity, the supply chain needs a system that

- Reduces time spent in product development
- Co-ordinate global development.
- Produces a high quality specification for manufacturing and control purposes.

![](_page_1_Figure_27.jpeg)

ORDER DETAILS		Wovens		Knits		Non-	vovens		Combinati	E
ORDER CONFIRMATION	New Order	New Costing	New viabl Order	le RF Fai	Q to N Story	ew Factory Quote	Reverse Auctions	Bid to By	/er A	Buyers uthorization
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COLOUR STORY			Input					Basis		
TRUE TO SCALE DRAWING					Input &	Worksheet				
<b>COLLECTION MANAGEMENT</b>		Input		Upper	S	ш	sottoms		Accessori	es
TECH PACK	Input		Fabric	Fabr	ic Inspection	Fabric	testing	Trims Testing		Colours
COSTING	Fab	ric BOM		Trim BOM			Provisional Cos	t	Calculate	ed Cost
DESIGN	Input		Embr	oidery	Print	ing	Was	hing		yeing
SEWING	Operation	Breakdown	Sti	tches	Še	ams	Ma	Ichines	Attat	chments
SIZE SPEC		Pattern				Marker			Measuremen	ts
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TEST FIT					Input &	Show				
VIRTUAL TRIMS					Input & 9	Show				
SALES		Presentation			Standard S	equence		Best S	selling spec.	rec.
CATALOGING	Input	TNA		Operations	Applic	ations	iventory	Inventory Allocation	Respor	ise Report
CARE					Instru	uctions				
ARCHIVES					Orde	r wise				
PACKING		Method			Material	Order d	elivery		Logistics	
EXIM	Inpu		nternational Sourcing	onò	ta Management	Quota	Details	L/C Export	°L S	/C Imports
MESSAGE ROARD										

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Location	Basgalore		<b>⊡Now</b>			
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Buyer	M8.7		@New	Buyer Name	jihon leikk	
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![](_page_1_Picture_35.jpeg)

![](_page_1_Figure_36.jpeg)